

A close-up photograph of a rolled-up scroll of aged parchment. The scroll is partially unrolled, revealing a map or diagram drawn in dark ink. The parchment has a warm, yellowish-brown hue and shows signs of wear and texture. The background is a wooden surface with a similar warm tone. The lighting is soft, highlighting the edges of the scroll and the details of the drawing.

**10<sup>th</sup> PRISM FORUM**  
**Subject Matter Expert Group**  
**-p & -eArchive**

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**Archive Presentation**



**The Description of the Future  
Pharmaceutical Archive**

# The Archive Context

## As a Component of Records Management

- ▶ **The archive process is a component of records management**
- ▶ **Contemporary records management includes both the working repositories and the archive repositories**
- ▶ **The future records management regime must encompass previously differentiated processes**
  - Traditional Document/Data management
  - Back up and recovery
  - Archives
- ▶ **Records management must govern**
  - Assets from creation through destruction
  - Information stored on back up and recovery media



# Archive Principles

- ▶ **Archiving is the information preservation component of Records Management**
- ▶ **Archives contain information identified for preservation according to internal and external requirements**
  - Documents and data, paper, electronic, specimen, microfilm and other assets
  - Meta data information
- ▶ **Archived information should be globally accessible**
  - Under the control of access rights
  - In human readable format
- ▶ **Information must be indexed and structured to enable effective search and expedient retrieval**
- ▶ **The e-archive is an additional form of information preservation. The principle of archiving is the same; it is a business process enabled by IT solutions**
  - The complexity & cost of IT enabling technologies is dramatically greater and the benefits can be dramatically greater
  - Paper archives still exist and continue to grow



# Features of the Archive

## ► Archive Features

- Preservation
- Ready accessibility
- Readability
- Integrity
- Reproducibility
- Protection
- Self documenting
- Provenance
- Disposition

## ► What it isn't

- Back up and recovery
- Creation, import, review and approval
- Editing
- Proactive distribution
- A black hole



# eArchive Standards

## ▶ Archive “package”

- Source information, currently viewable renditions, archive renditions and metadata (including audit trail)
- Renditions defined by company

## ▶ Archive “package” relationships (bundle)

- Source information related in context

## ▶ Metadata standards

- Purpose - enable storage, searching and to define relationships between archive “packages”
- Method – define metadata information that supports the overall organization
  - Controlled Vocabulary, Thesauri, Ontologies, Dictionaries



# Archive Renditions

## ▶ Source information

- The original created rendition
  - HPLC, MS Word, Excel, TIFF, JPEG, IRIS, RTF etc....

## ▶ Current viewable renditions

- Purpose – to store the renditions that are viewable at the time of archive
- Method – use non-proprietary formats where possible, industry standards where necessary
- Current examples include:
  - Documents; PDF, ASCII, XML, TIFF (Citt4)
  - Analytical Data; ANDI, XML (GAML not fully non proprietary)
  - Datasets; SAS Transport
  - Graphics; GIF, JPEG
  - Modeling standards (SMILES, SDFILES, MOLFILES)

## ▶ Archive rendition

- Purpose – to enable reproduction of the information in a human readable form over the life of the information
- Method – use non-proprietary formats where possible, industry standards where necessary
- Current examples may include:
  - Documents; ASCII, XML, TIFF (Citt4)
  - Analytical Data; ANDI, XML (GAML not fully non proprietary)
  - Datasets; SAS Transport
  - Graphics; GIF, JPEG
  - Modeling standards (SMILES, SDFILES, MOLFILES)





# Apply Traditional Archive Processes to eArchive Information

- ▶ **Identify information to be archived**
- ▶ **Identify and protect vital records**
- ▶ **Define archive rules and retrieval processes**
- ▶ **Identify ownership and stewardship responsibilities**
- ▶ **Define access rights**
- ▶ **Processes**
  - Define comprehensive lifecycle
  - Define and implement retention schedules
- ▶ **Requires some processes standardization**





# eArchive Technical Solution Components

## ▶ Content

- Archive repositories
- Conversion

## ▶ Index

- Indexing systems
- Indexing database

## ▶ Delivery

- Search and retrieval systems
- Display (viewers)

## ▶ Transfer

- Information transfer from working repositories to archives
  - Single and batch
- Data migration
- Export and/or destruction

## ▶ Administration and operations

- Security
- Redundancies
- Disaster recovery
- Performance and capacity planning

## ▶ **MUST BE VALIDATED**



# Technology Principles

- ▶ **Define the overall technology architecture**
  - End to end solution does not currently exist
  - Integrate off the shelf components where available
  - Build custom components where existing components are not available
- ▶ **Must move toward technical standardization**
  - Establish internal standards
  - Apply industry pressure to standardize and support pharmaceutical requirements eg. ANDI
- ▶ **Ensure development of future information systems integrate with the enterprise archive strategy**
- ▶ **Plan strategically and implement tactically**





# **eArchive Business Drivers**

# Compliance Drivers

## ▶ Regulatory Requirements

- GxP
- 21 CFR Part 11
- Predicate rules

## ▶ Regulatory submissions and demands for electronic submissions

## ▶ Regulatory inspections

- Citations from audits – some companies are getting close to receiving 483s for records management
- Currently numerous examples of warning letters
- Some companies have received 483s for records management



# Legal Drivers

- ▶ **Must keep information for decades**
- ▶ **Must know if the record exists and must be able to find it if it does**
- ▶ **Patent and property defense**
- ▶ **Product liability**



# Economic Drivers

- ▶ **Eliminate/reduce pockets of information in niche content management systems**
- ▶ **Manage intellectual property**
- ▶ **Enable good knowledge management across the timeline**
- ▶ **Get rid of paper, paper handling costs and paper handling risks**
- ▶ **Support in-licensing and cross licensing**
  - Smaller companies sell and larger companies buy:
    - Substance
    - Patent
    - Documentation
- ▶ **Support mergers and divestitures**
- ▶ **Enable collaboration**
- ▶ **Legal risk avoidance**
  - must destroy information



# eArchive Constraints 1

## ▶ **Regulatory Requirements**

- 21 CFR Part 11 still interpretive
- Validating archive systems

## ▶ **Not all countries accept eSubmissions**

## ▶ **Legal**

- Different legislation in different countries
- Different level of acceptance of eSigs and eRecords
- Some data must remain in country
- Judges rule over company policies

## ▶ **Information security**

- Protect from unauthorized access
- Appraisal of records (availability/confidentiality)
- Trustworthiness and authenticity





# eArchive Constraints 2

## ► Technology

- Most legacy systems are not designed with archive in mind
- Must design based on long term requirements
- Few tech neutral standards
- Obsolescence/technology drift are a challenge
- Need to consider decommissioning of legacy systems
- No commercially available solutions
- Back up/upgrade/obsolescence
- No standards for eSig

## ► Organizational

- Archiving retrieval processes
- Ownership identification (who owns what when)
- Definition of archive objects
- Access rights
- Interfaces and interface ownership
- Agreement on perspectives/definitions





# **The eArchive Business Case**

# Stakeholders

## ▶ Stakeholders

- Representatives from across the organization

## ▶ The Archive “Owner”

- Same functional area who owns the physical archives
- Driven by organizational design

## ▶ High level decision makers/sponsors

- Highest common denominator



# Current Costs Measurements

- ▶ **Cost of maintaining all information on line vs. cost of storing information off or near line**
- ▶ **Cost of avoidance – migrate into archive system, not to new content working system (estimate 30% of new system)**
- ▶ **Cost of back up tapes and associated technology and human resources**
- ▶ **Cost of maintaining multiple copies (duplication)**
  - Risk/exposure
  - Maintenance costs
  - Human resource
  - Space
- ▶ **Cost of archiving paper (storage and retrieval)**
- ▶ **Maintenance cost of old systems**



# Future Benefits

- ▶ **Reduce total cost of ownership**
  - Decommissioning systems
  - Minimizing data migration across generations of systems
- ▶ **Significantly decreased retrieval costs**
- ▶ **Base measurements on a time value curve**
- ▶ **Improve regulatory/legal compliance**
- ▶ **Protect vital information (duplicate copies)**
- ▶ **Reduce time for response to regulatory queries**
- ▶ **Bring new products to diverse markets faster**
- ▶ **Ease the process of de-commissioning systems**
- ▶ **Archive provides a service to the organization**
- ▶ **Decreases dependence on vendors**
- ▶ **Support product x-licensing**



# Challenges

- ▶ **Pharma must be prepared to influence regulatory authorities to better define requirements**
- ▶ **A successful Archive program must include significant organizational education**
- ▶ **The Archive must provide for the long term preservation in a time when the only constant is change**
- ▶ **An Archive should be implemented according to a Time/value curve**



# Conclusion

- ▶ **The Archive is an absolute, non-discretionary business requirement that must be heavily supported by IT**





# Questions and Answers

